

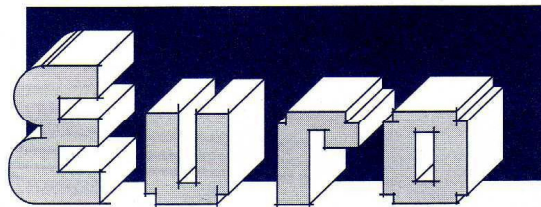
CERTIFICATE OF CALIBRATION

ISSUED BY EURO PRODUCTS CALIBRATION LABORATORY
DATE OF ISSUE march 04, 2008 SERIAL NUMBER 002114



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APPROVED SIGNATORY

D. Perkins
T. Chandler
C. Perkins

Client: IMPACTA INSTRUMENTAÇÃO ME
I 0015

Impacta Instrumentos
Padrão: I 015
Validade: Indeterminado

Description: Rockwell Reference Hardness Tester Block

Block Serial Number: 5946

Date of Calibration: march 04, 2008

Calibration Details: The above Reference Hardness Block has been examined in the EURO PRODUCTS calibration laboratory and was found to comply with the requirements of BS EN ISO 6508-3 1999 clause 3 and ASTM E 18:2000 clause 16. The above Reference Hardness Block value was calibrated on a standardising machine complying with the requirements of BS EN ISO 6508-3 and ASTM E 18: 2000, having hardness scales traceable to the UK National Scales as defined by IMGC: the machine was also indirectly verified in the Rockwell with reference blocks calibrated by NIST.

Results: The above reference Hardness Block was found to comply with the requirements of BS EN ISO 6508-3 clause 7 and ASTM E 18:2000 clause 20 and the hardness values obtained are given below:

Mean Hardness Value:	HRB 39,9	Uniformity of Hardness:	0.4 units
Maximum Value	: Test 1: HRB 39,9	Test 2:	HRB 39,9
Minimum Value	: Test 3: HRB 39,5	Test 4:	HRB 39,5

Calibration made at: 23° C ± 2
Reference Hardness Block Thickness: 10,54mm

Uncertainty of Measurement: ± 1 HRB

Approved Signatory:

Validity: This Hardness Reference Block is only valid for the scale for which it was calibrated. It is recommended that the duration of the calibration validity should be limited to 5 years.
The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor k=2, providing a level of confidence of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

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